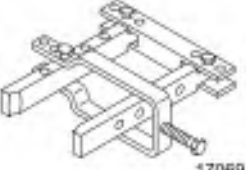


Output Shaft Seal - Raptor

Base Part Number: Base Part Number: 7B215

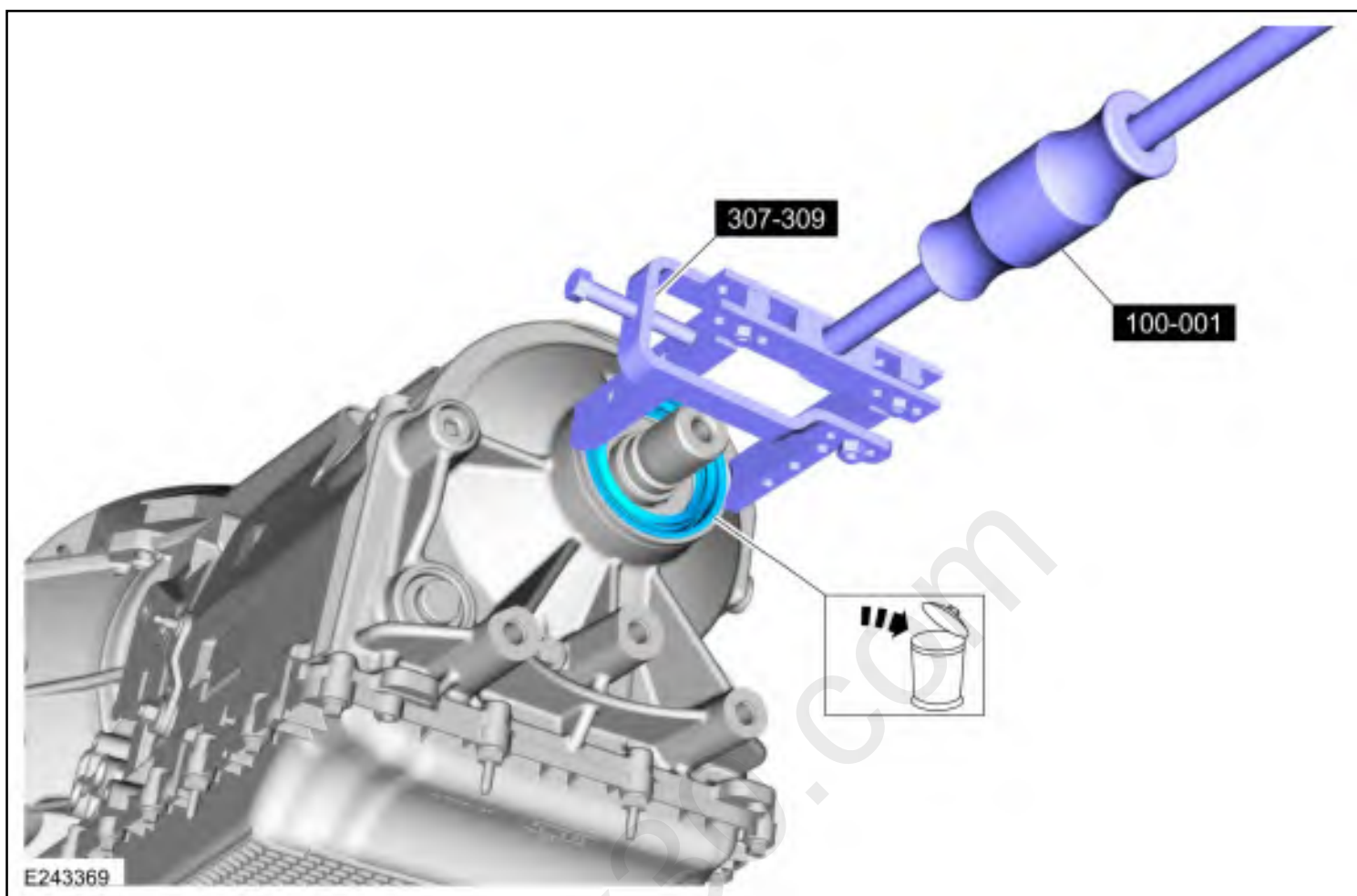
Special Tool(s) / General Equipment

 E129694	100-001 (T50T-100-A) Slide Hammer
 17069	307-309 Remover, Torque Converter Seal TKIT-1994-FH TKIT-1994-FMH/FLMH TKIT-1994-LMH/MH
 E270046	307-660 Installer, Front Pump Seal TKIT-2009C-F TKIT-2009C-ROW

Removal

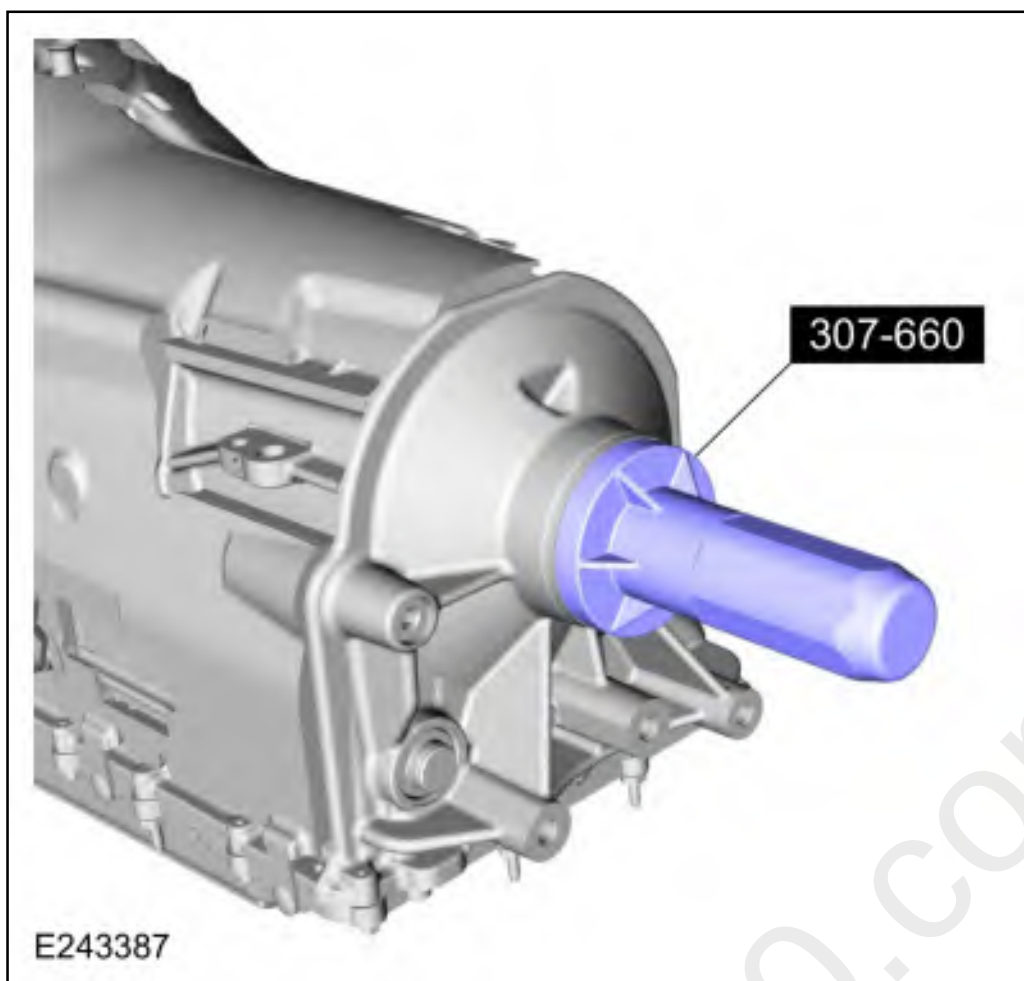
1. With the vehicle in NEUTRAL, position it on a hoist.
Refer to: [Jacking and Lifting - Overview](#) (100-02 Jacking and Lifting, Description and Operation).
2. Remove the transfer case assembly.
Refer to: [Transfer Case](#) (308-07B Transfer Case, Removal).
3. Using the special tools, remove and discard the output shaft seal (7052).
Use Special Service Tool: 307-309 Remover, Torque Converter Seal. , 100-001 (T50T-100-A) Slide

Hammer.



Installation

1. Using the special tool, install the new output shaft seal.
Use Special Service Tool: 307-660 Installer, Front Pump Seal.



2. Install the transfer case assembly.

Refer to: [Transfer Case](#) (308-07B Transfer Case, Installation).

3. Check the transmission fluid level.

Refer to: [Transmission Fluid Level Check](#) (307-01B Automatic Transmission - 10-Speed Automatic Transmission - 10R80, General Procedures).